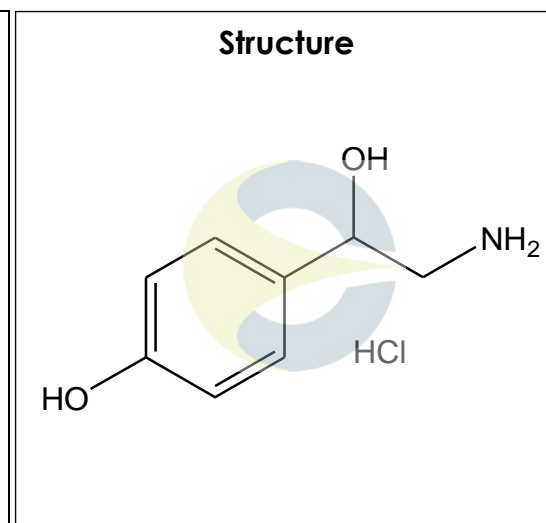


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PRODUCT NAME	Octopamine HCl
PART NUMBER	00015046
STANDARD TYPE	Primary (P)
LOT NUMBER	00015046-55B
REPORT NUMBER	CDXA-RSS-014-03
SAMPLE NUMBER	CDXA-11-0554
DATE OF SAMPLE	08/11/2003
DATE OF RE-EVALUATION	10/09/2006(1 st);01/26/2011(2 nd); 05/29/2015 (3 rd); 07/22/2019 (4 th)
DATE OF REPORT	08/20/2019



CHEMICAL NAMES	(±)-p-Octopamine hydrochloride; DL-2-Amino-1-(4-hydroxyphenyl)ethanol hydrochloride; DL-Octopamine hydrochloride; Epirenor; Norfen
CHEMICAL FORMULA	C ₈ H ₁₁ NO ₂ • HCl
MOLECULAR WEIGHT (MW)	189.64
CHEMICAL FAMILY	Adrenergic amines
CAS NUMBER	[770-05-8]
EC#(EINECS)	212-216-4
RTECS	NA

ANALYTICAL RESULTS

TEST	METHOD	SPECIFICATION	RESULT
Adjusted Purity	NA	NA	99.9%
HPLC	99.1-04-1.0000761	NA	99.9%
NMR	99.1-CD-1.0-000122	Conforms to structure	Conforms to structure
Mass Spectrum	Direct Infusion, ESI (+)	Conforms	Conforms
Residual Solvent	99.1-CD-4.0-000115	NA	ND
Water	0.700.12.37	NA	ND
Appearance	NA	NA	White powder

ADJUSTED PURITY: 99.9% IS BASED ON (100 - 0.0 SOLVENTS - 0.0 WATER) X 99.9% HPLC

STORAGE CONDITIONS

STORAGE	Room Temperature in a dry place.
EXPIRATION DATE	07/2024 under the above conditions.

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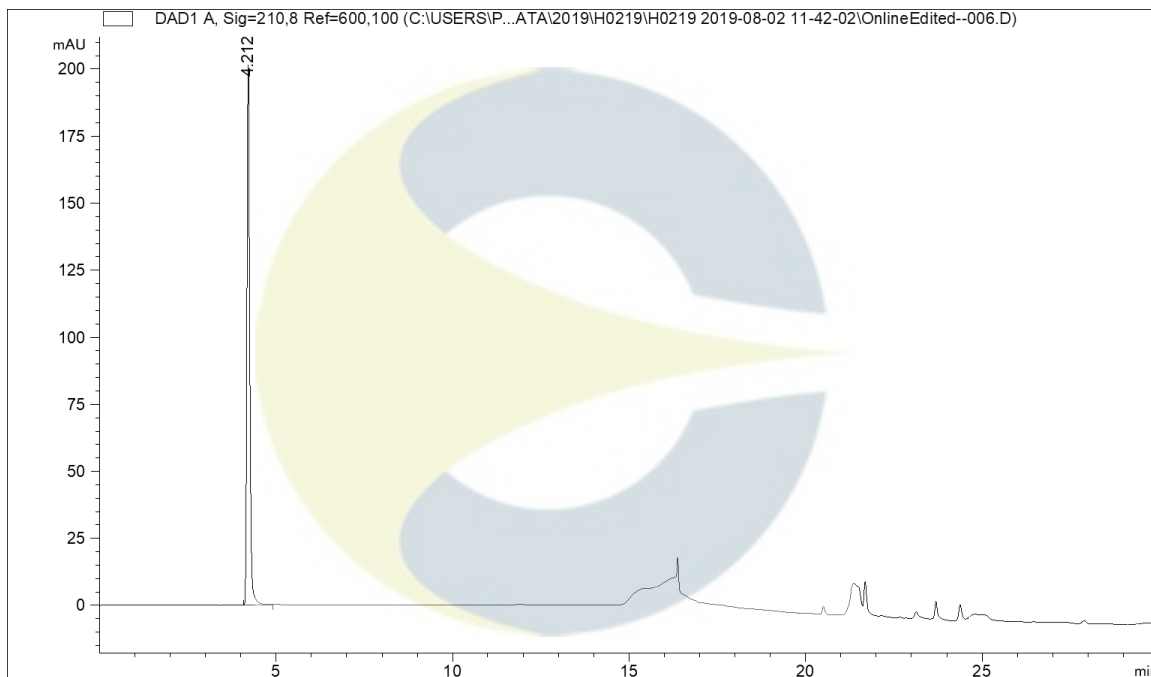
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ANALYTICAL CONDITIONS

INSTRUMENT	AGILENT 1260 HPLC UV-VIS (DAD); AGILENT 6510 QTOF (AVOGADRO)
COLUMN	Phenomenex Synergi Hydro-RP, 250 x 4.6 mm, 4 µm particle size
MOBILE PHASE	A – 10 mM Monobasic potassium phosphate (pH – 2.9) (aq), B - Acetonitrile; Isocratic 0% B for 10 minutes increasing to 30% B over 10 minutes. Hold at 30% B for 4 minutes. Return to 0% B over 5 minutes.
COLUMN TEMP.	22 °C
FLOW RATE	1.0 mL/minute
INJECTION VOL.	0.5 µL
INJECTION CONC.	1.3 mg/mL in high-purity water
DETECTION	210 ± 4 nm

HPLC CHROMATOGRAM OF OCTOPAMINE HCL (CDXA-11-0554)

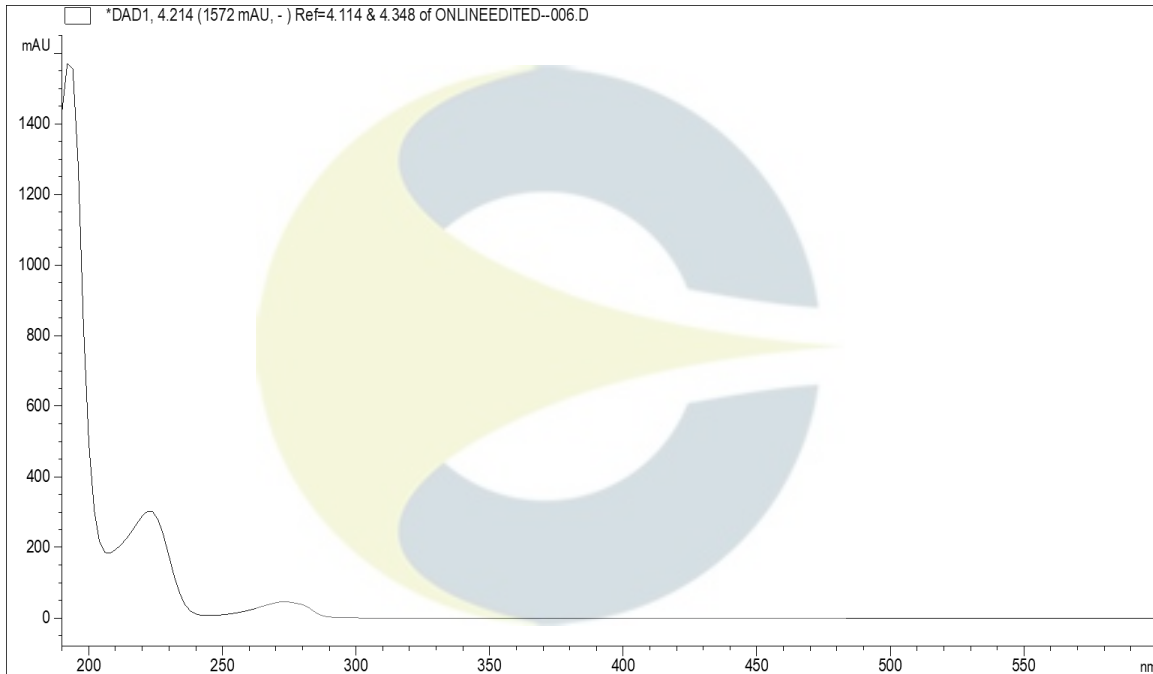


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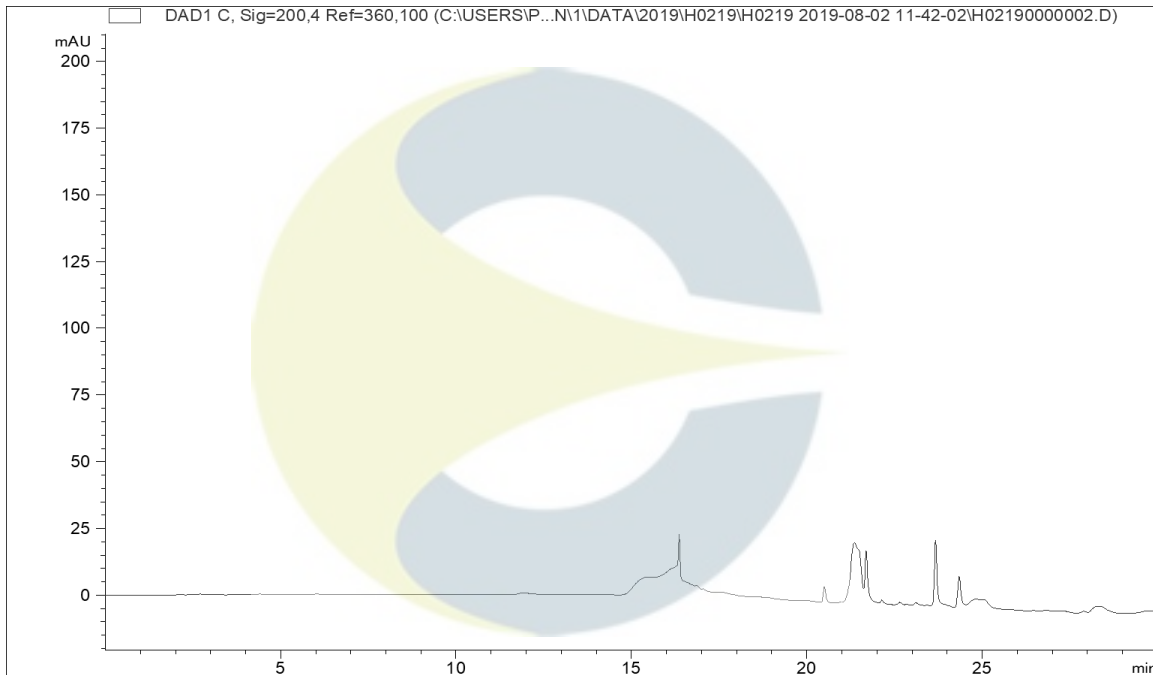
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UV SPECTRUM AT RT = 4.2 MINUTES



HPLC CHROMATOGRAM OF DILUENT BLANK

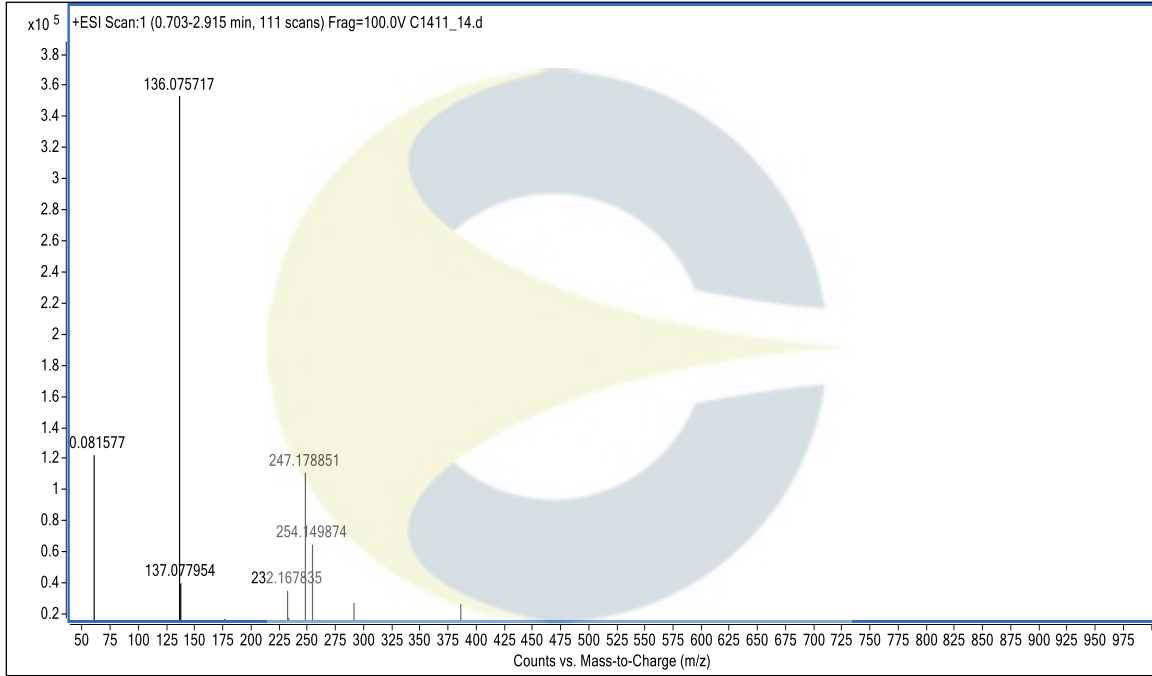


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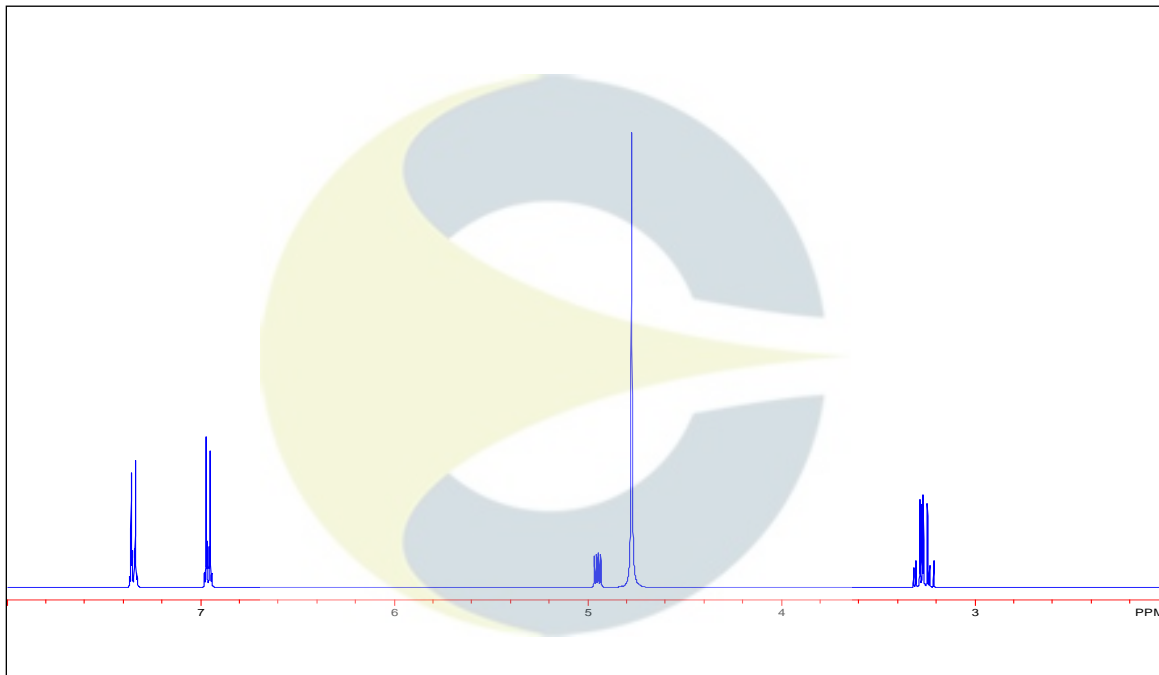
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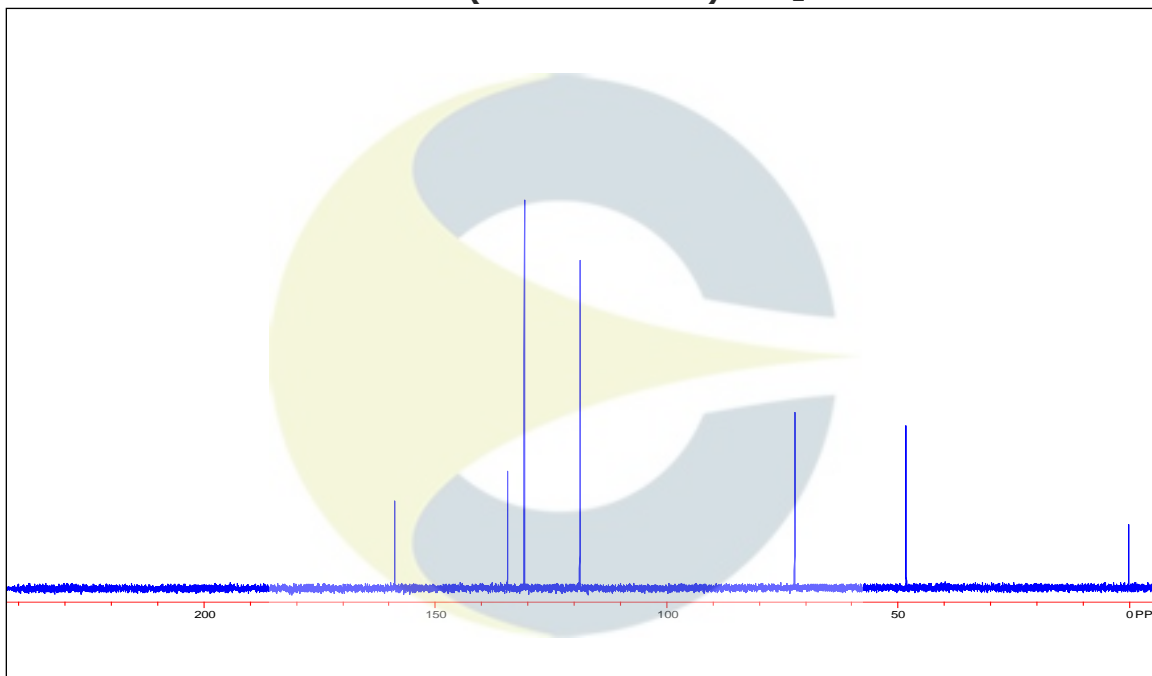
MASS SPECTRUM OF OCTOPAMINE HCL (CDXA-11-0554)



¹H-NMR SPECTRUM OF OCTOPAMINE HCL (CDXA-11-0554) IN D₂O



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¹H-NMR SPECTRUM OF OCTOPAMINE HCL (CDXA-11-0554) IN D₂O

REVISION HISTORY

<u>Revision History</u>	<u>Date of Revision</u>	<u>Document/Changes</u>
00	08/11/2003	New report and first re-evaluation
01	05/11/2011	New set of conditions and chromatograms for second re-evaluation
02	07/08/2015	Passed third re-evaluation by HPLC, KF. Updated expiration date, chemical names and melting point.
03	08/20/2019	Passed fourth re-evaluation by HPLC, KF. Updated expiration date, analytical method, conditions, chromatograms, and results.

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